

FF-L-2740  
INT. AMENDMENT-1  
February 9, 1994

INTERIM AMENDMENT  
TO  
FEDERAL SPECIFICATION  
LOCKS, COMBINATION

This interim amendment was developed by the General Services Administration, Federal Supply Service, National Furniture Center, Washington, DC 20406, based upon currently available technical information. It is recommended that Federal agencies use it in procurement and forward recommendations for changes to the preparing activity at the address shown above.

The General Services Administration has authorized the use of this interim amendment as a valid exception to FF-L-2740, dated October 12, 1989.

Page 5

Paragraph 3.4.6

Add the following new sentence: "The torque required to retract the bolt shall not exceed 20 inch-ounces (14.12 N-cm)."

Page 6

Paragraph 3.5.2

Delete the sentence beginning, "When a graduated dial is provided...", and substitute the following:

"When a graduated dial is provided, the dial shall be numbered with distinct divisions to facilitate reading."

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Paragraph 3.5.6

Delete the paragraph and substitute:

"3.5.6 Lock bolt. Unless otherwise specified, the lock bolt

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cross section shall be  $0.312" \pm 0.003"$  by  $0.995" +0.005", -0.003"$  ( $7.92\text{mm} \pm 0.05\text{mm}$  by  $25.27\text{mm} +0.13\text{mm}, -0.00\text{mm}$ ). The bolt throw shall be not less than  $0.312"$  ( $7.92\text{mm}$ ). Unless otherwise specified, the bolt extension in the unlocked position shall be not more than  $0.125"$  ( $3.18\text{mm}$ ). Any variations in the bolt dimensions shall be approved by the activity responsible for the lock qualification."

Paragraph 3.6.4

Delete "priviledged" and substitute "privileged".

Page 9

Paragraph 4.4

Delete "4.4.2" and substitute "4.4.3."

Page 12

Paragraph 4.5.1.4, first line.

Delete "Ten test samples" and substitute "Twenty test samples".

Page 13

Paragraph 4.5.2

Delete "3.4.10" and substitute "3.4.9."

Page 17

Paragraph 6.4

Delete "og" and substitute "of".

Page 18

Delete Figure 1 and substitute the attached Figure 1.

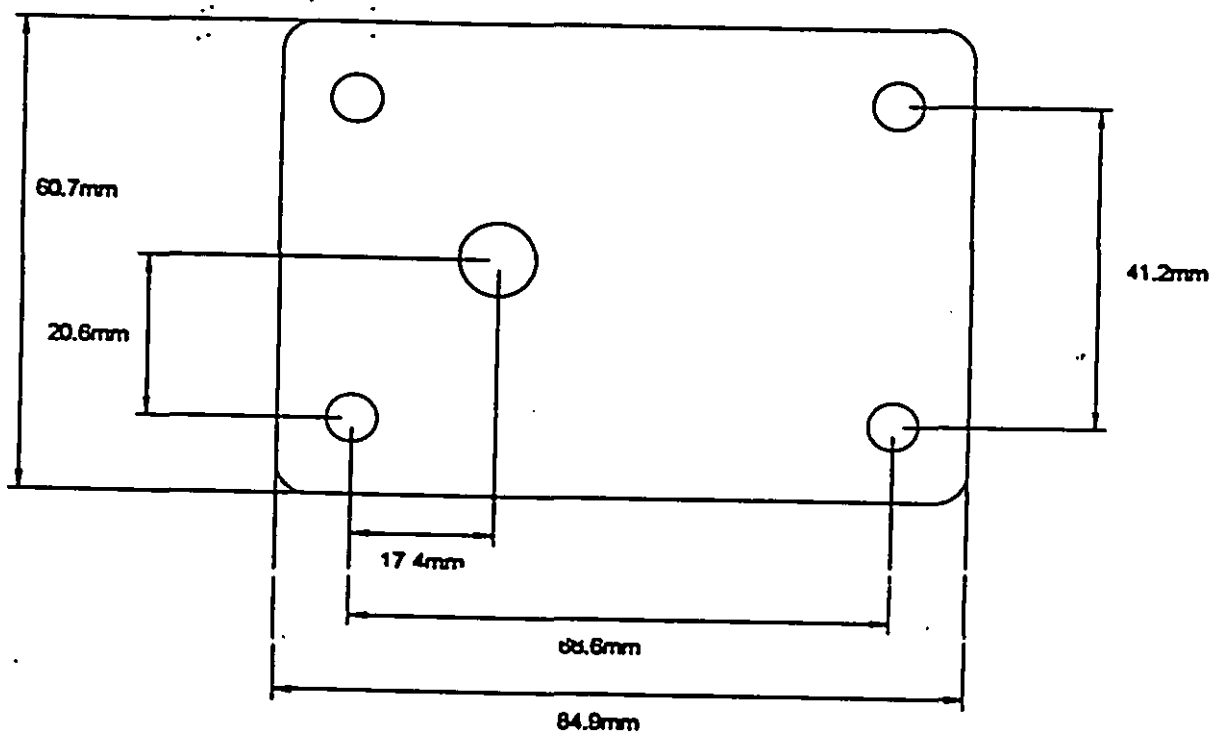


FIGURE 1  
Schematic arrangement of lock case holes